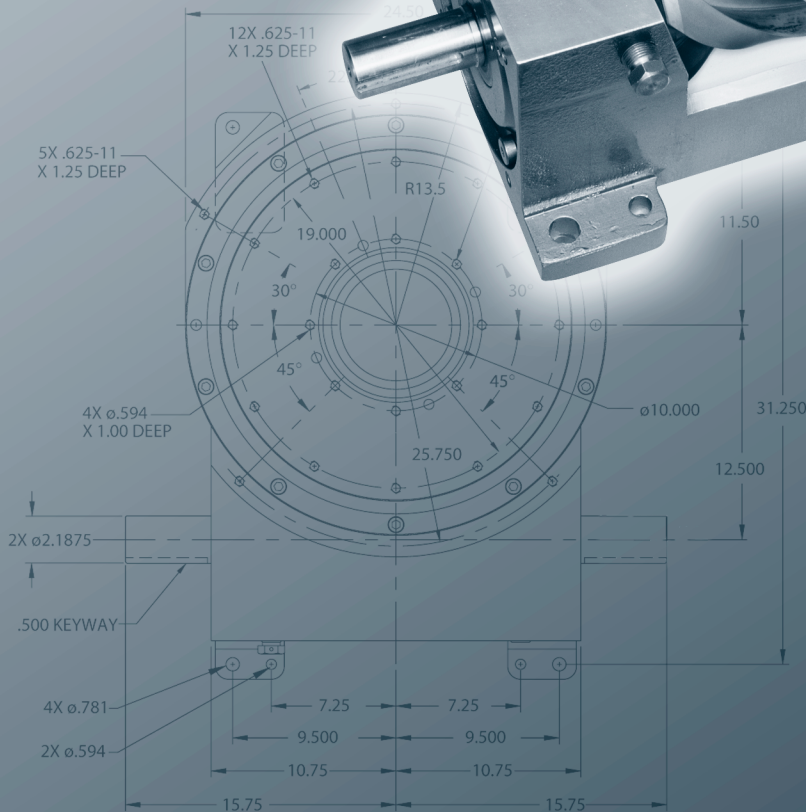
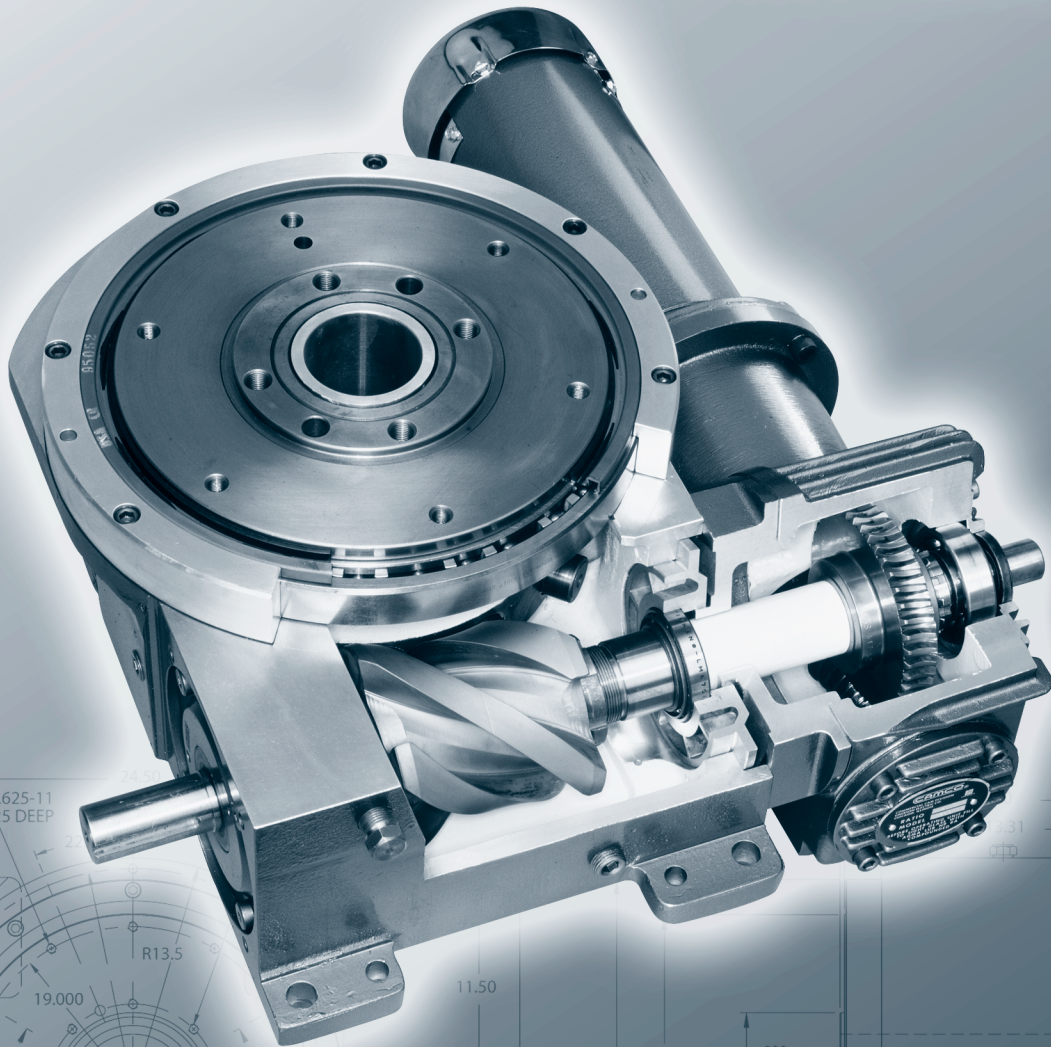


RDM Index Drives



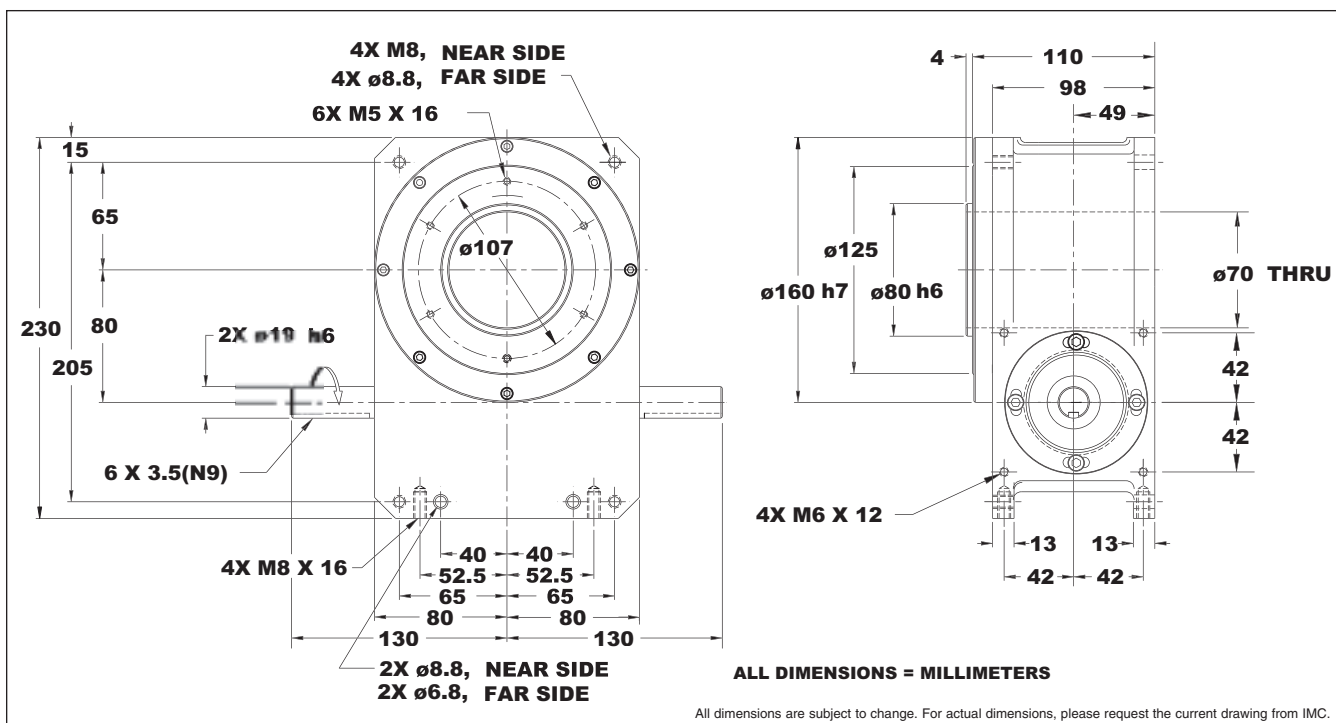
Features

The RDM Series Index Drive is ideal for rotary dial applications with features including:

- ◆ Large Output Mounting Surface supported by 4-point contact bearing offering superior thrust and moment capacity
- ◆ Large Center Thru Hole
- ◆ Low Profile
- ◆ Complete, Motorized Drive Packages
- ◆ Optional Output Overload Clutch

80RDM

B



80RDM Indexer Capacities

Stops (S)	Index Period (β)	Motion	B ₁₀ Capacity at 50 RPM (in-lb)	Internal Inertia (lb-in ²)	Model
2	330	msc.50	716	28	80RDM2H16-330
3	330	msc.25	798	28	80RDM3H16-330
4	330	msc.33	1455	28	80RDM4H20-330
6	270	ms	1540	30	80RDM6H20-270
8	270	ms	1197	29	80RDM8H16-270
12	270	ms	1661	30	80RDM12H20-270
	180	ms	1817	30	80RDM12H20-180
	120	msc.33	2222	30	80RDM12H20-120
16	270	ms	1260	29	80RDM16H16-270
	180	ms	1392	29	80RDM16H16-180
	120	ms	1473	29	80RDM16H16-120
	90	msc.33	1724	29	80RDM16H16-90
24	270	ms	2012	30	80RDM24H20-270 II
	180	ms	2233	30	80RDM24H20-180 II
32	270	ms	1523	29	80RDM32H16-270 II
	180	ms	1681	29	80RDM32H16-180 II
4	360	c.v.	482	30	80RDM0H20-360 4:1
8	360	c.v.	370	29	80RDM0H16-360 8:1
12	360	c.v.	547	30	80RDM0H20-360 12:1
16	360	c.v.	384	29	80RDM0H16-360 16:1

Other Motions (stops and index periods) available. Contact your IMC sales representative for more information.

Technical Specifications

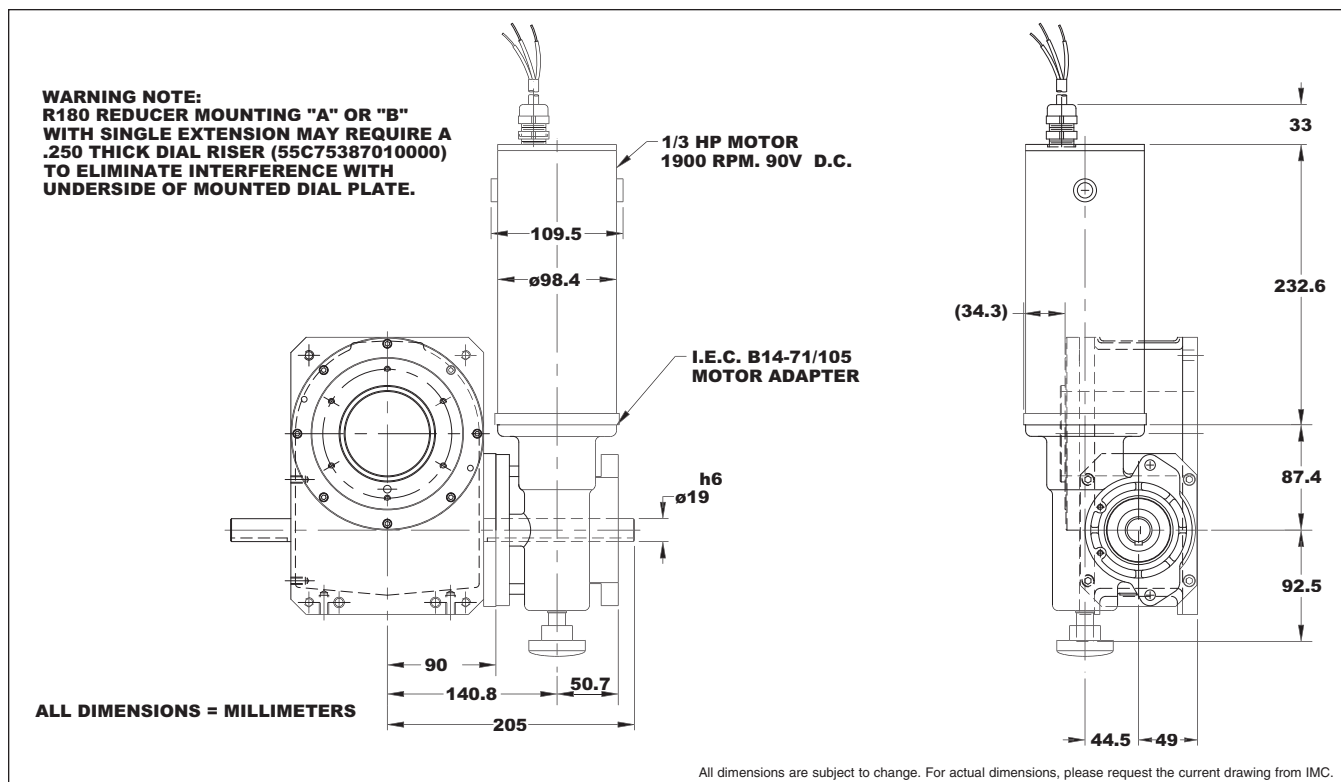
Output Load Capacity – loads carried during index

Radial	755 lbs
Thrust/Axial	1,885 lbs
Moment	1,885 in.-lbs

Typical Application Dial Diameter: 8 in. to 28 in.

Accuracy ±44 arcsec / ±.003" at 14" Radius

Repeatability ±11 arcsec / ±.0007" at 14" Radius



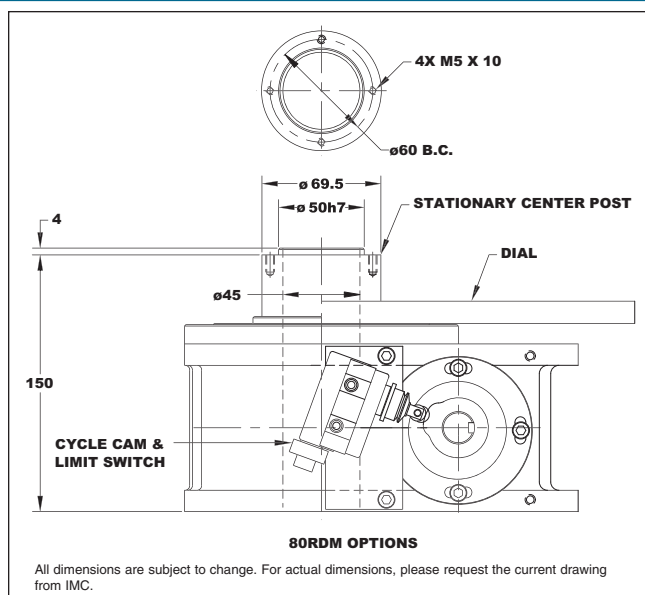
Standard Package

80RDM Indexer with

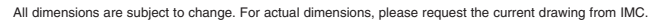
- ◆ R180 Reducer (Ratios from 5:1 to 60:1)
 - Double Extended Worm Shaft (Input)
 - Worm Shaft Handwheel
- ◆ Double Extended Camshaft (Input Shaft)
- ◆ Center Thru Hole (70 mm / 2.76 in. Diameter)
- ◆ 1/3 hp DC Motor
- ◆ Varipak DC Motor Control (up to 30 cpm)
- ◆ Cycle Cam and Limit Switch Mounted to Camshaft
- ◆ Right Hand Cam
- ◆ Universal Mounting Capability

Optional Accessories

- ◆ 1/3 hp AC Drive Package with Inverter Duty Motor and Inverter Drive (up to 60 cpm)
- ◆ SW-030 or SW-040 reducer with Option Internal OLC
- ◆ Stationary Center Post
- ◆ Dual Cam and Limit Switch
- ◆ Base Riser Blocks
- ◆ Electric Clutch-Brake
- ◆ Air Motor Drive Package
- ◆ 180IOC Input Overload Clutch
- ◆ Left Hand Cam
- ◆ Relief in Dwell for shot-pin applications
- ◆ Custom Dial Plate



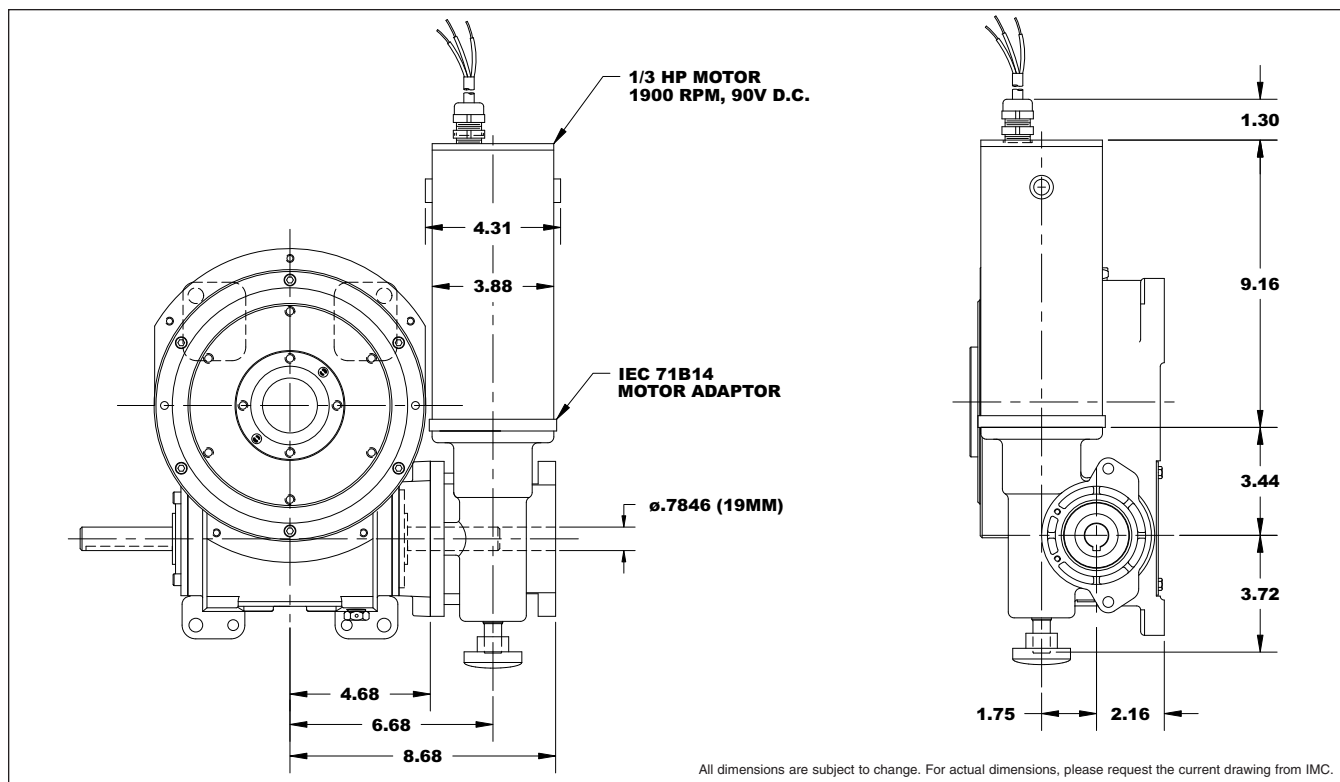
B



Other Motions (stops and index periods) available. Contact your IMC sales representative for more information.

Radial	945 lbs
Thrust/Axial	2,360 lbs
Moment	3,305 in.-lbs

Repeatability ± 10 arcsec / $\pm .0009''$ at 18" Radius



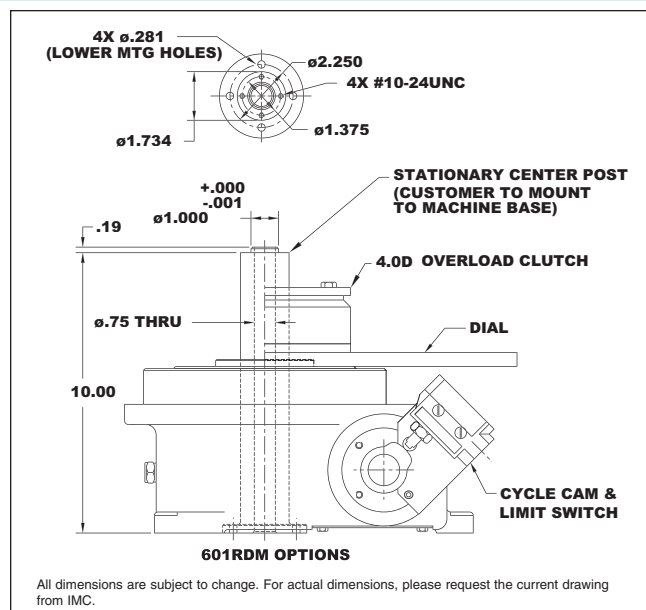
Standard Package

601RDM Indexer with

- ◆ R180 Reducer (Ratios from 5:1 to 60:1)
 - Double Extended Worm Shaft (Input)
 - Worm Shaft Handwheel
- ◆ Double Extended Camshaft (Input Shaft)
- ◆ Center Thru Hole (1.75 in. Diameter)
- ◆ 1/3 hp DC Motor
- ◆ Varipak DC Motor Control (up to 30 cpm)
- ◆ Cycle Cam and Limit Switch Mounted to Camshaft
- ◆ Right Hand Cam

Optional Accessories

- ◆ 1/3 hp AC Drive Package with Inverter Duty Motor and IM-pAC AC Drive (up to 60 cpm)
- ◆ R225 Heavy Duty Reducer (ratios from 5:1 to 60:1) with 1 hp DC Motor
- ◆ Output Overload Clutch model 4.0D
 - Available Settings (in-lbs): 420, 620, 750, 1150, 1750, 2940, 4000
- ◆ Stationary Center Post
- ◆ Dual Cam and Limit Switch
- ◆ Base Riser Blocks
- ◆ Electric Clutch-Brake
- ◆ Air Clutch-Brake (requires R225 Reducer)
- ◆ Air Motor Drive Package
- ◆ 180IOC or 225IOC Input OLC
- ◆ Left Hand Cam
- ◆ Relief in Dwell for shot-pin applications
- ◆ Custom Dial Plate

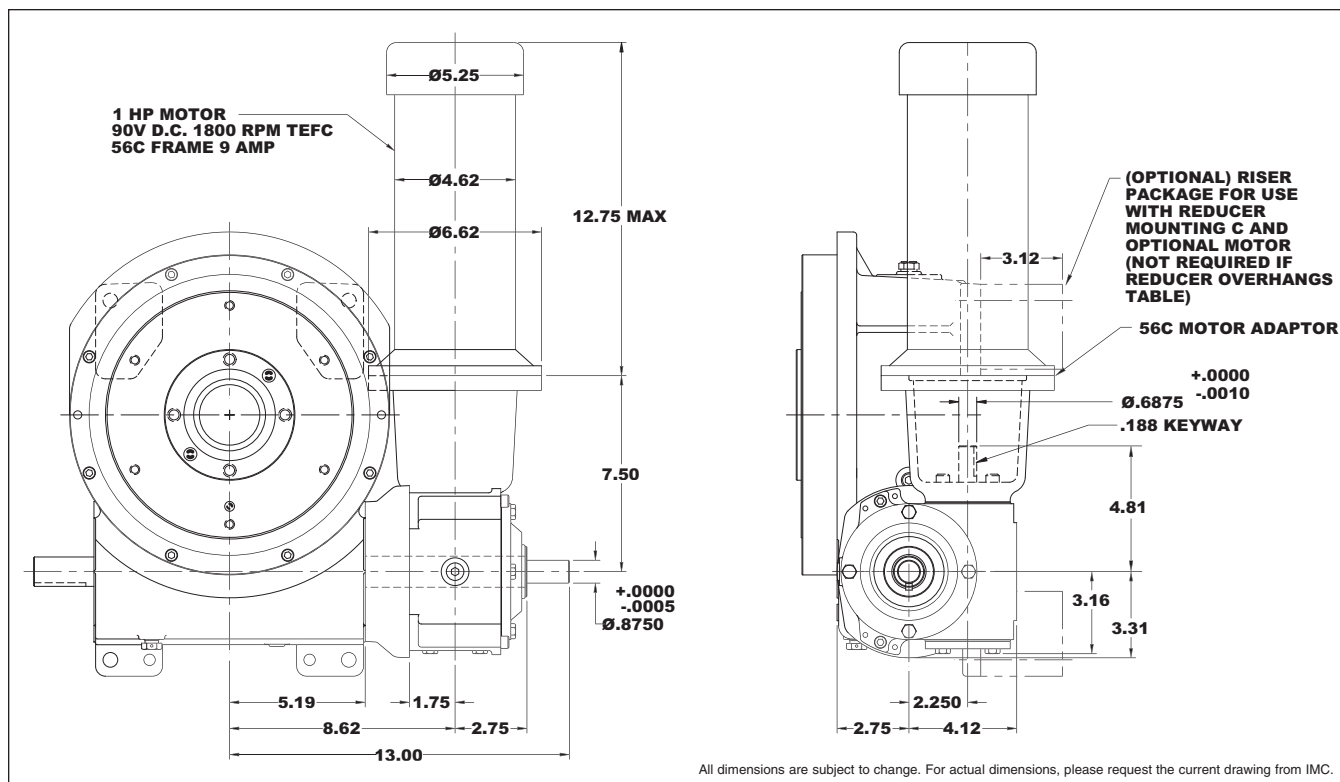


B



Other Motions (stops and index periods) available. Contact your IMC sales representative for more information.

Repeatability ± 7 arcsec / $\pm .0008''$ at 24" Radius



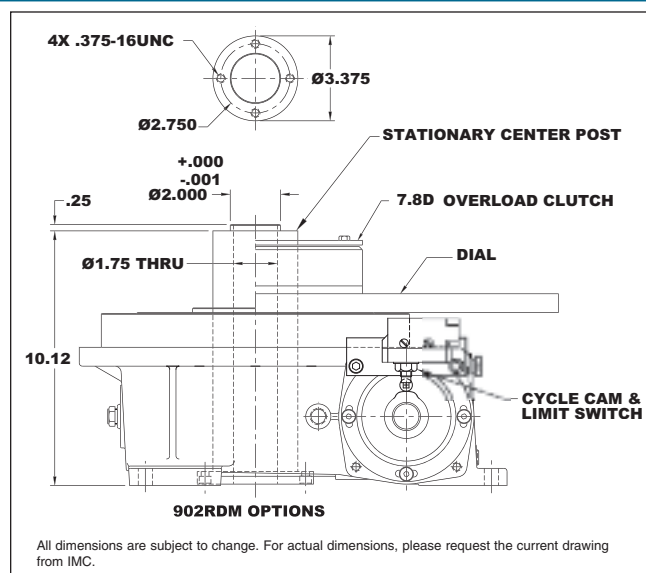
Standard Package

902RDM Indexer with

- ◆ R225 Reducer (Ratios from 5:1 to 60:1)
- ◆ Double Extended Camshaft (Input Shaft)
- ◆ Center Thru Hole (2.25 in. Diameter)
- ◆ 1 hp DC Motor
- ◆ Varipak DC Motor Control (up to 30 cpm)
- ◆ Cycle Cam and Limit Switch Mounted to Camshaft
- ◆ Right Hand Cam

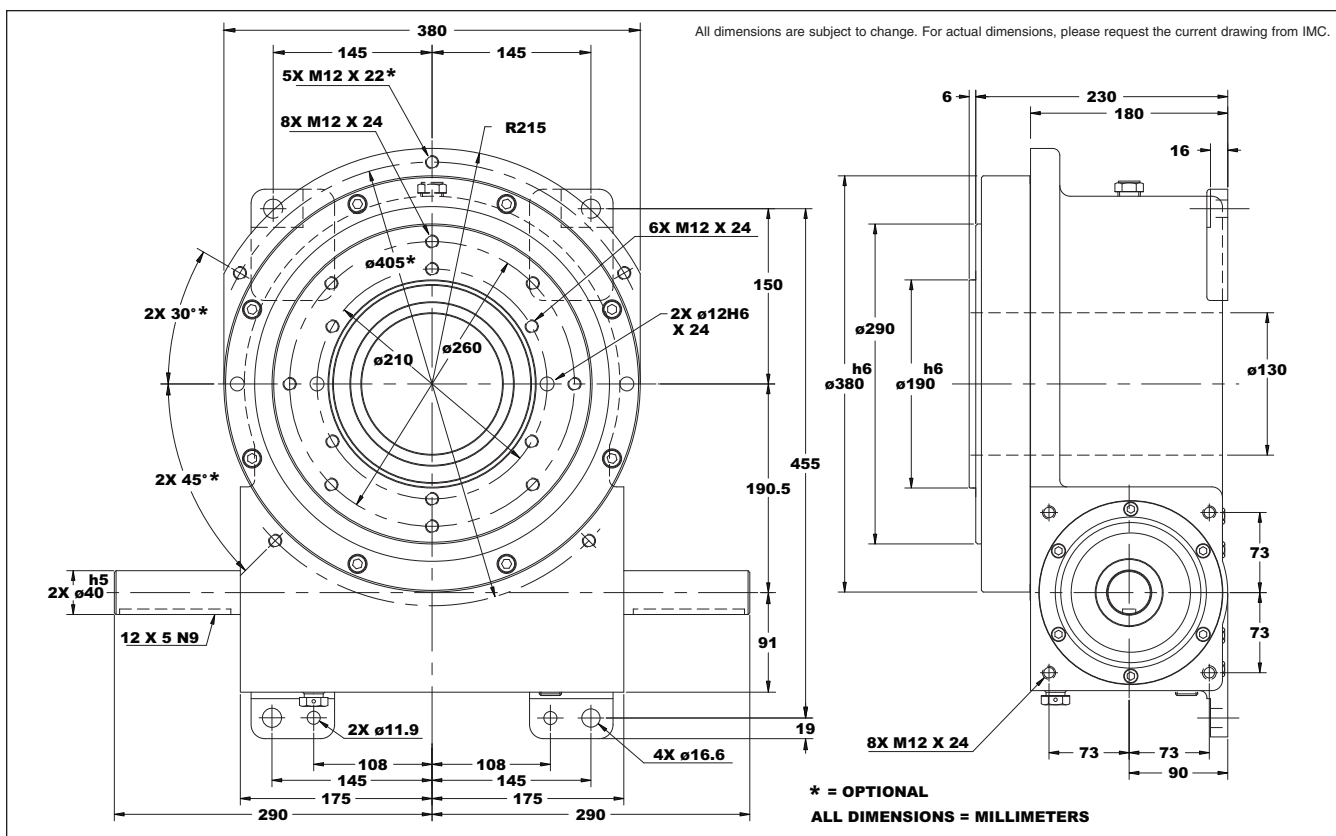
Optional Accessories

- ◆ 1 hp AC Drive Package with Inverter Duty Motor and IM-pAC AC Drive (up to 60 cpm)
- ◆ R260 Reducer (Ratios from 5:1 to 60:1)
- ◆ Output Overload Clutch model 7.8D
 - Available Settings (in-lbs): 1400, 1700, 2600, 3200, 4200, 5000, 7200, 10000
- ◆ Stationary Center Post
- ◆ Dual Cam and Limit Switch
- ◆ Base Riser Blocks
- ◆ Electric Clutch-Brake
- ◆ Air Clutch-Brake
- ◆ Air Motor Drive Package
- ◆ 225IOC or 260IOC Input OLC
- ◆ Left Hand Cam
- ◆ Relief in Dwell for shot-pin applications
- ◆ Custom Dial Plate



1100RDM

B



1100RDM Indexer Capacities

Stops (S)	Index Period (β)	Motion	B ₁₀ Capacity at 50 RPM (in-lb)	Internal Inertia (lb-in ²)	Model
2	330	msc.50	12937	1978	1100RDM2H48-330
3	330	msc.50	15169	1907	1100RDM3H40-330
4	330	msc.33	21780	2019	1100RDM4H48-330
6	270	msc.25	25957	2019	1100RDM6H48-270
8	270	ms	18443	1955	1100RDM8H40-270
	180	msc.50	24196	1955	1100RDM8H40-180
	270	ms	23992	2019	1100RDM12H48-270
12	180	ms	27161	2019	1100RDM12H48-180
	120	ms	21709	1907	1100RDM12H40-120
	270	ms	18824	1955	1100RDM16H40-270
16	180	ms	20824	1907	1100RDM16H40-180
	120	msc.25	24373	1955	1100RDM16H40-120
24	270	ms	31373	2019	1100RDM24H48-270 II
	180	ms	35117	2019	1100RDM24H48-180 II
32	270	ms	25453	1955	1100RDM32H40-270 II
	180	ms	28258	1907	1100RDM32H40-180 II

Other Motions (stops and index periods) available. Contact your IMC sales representative for more information.

Technical Specifications

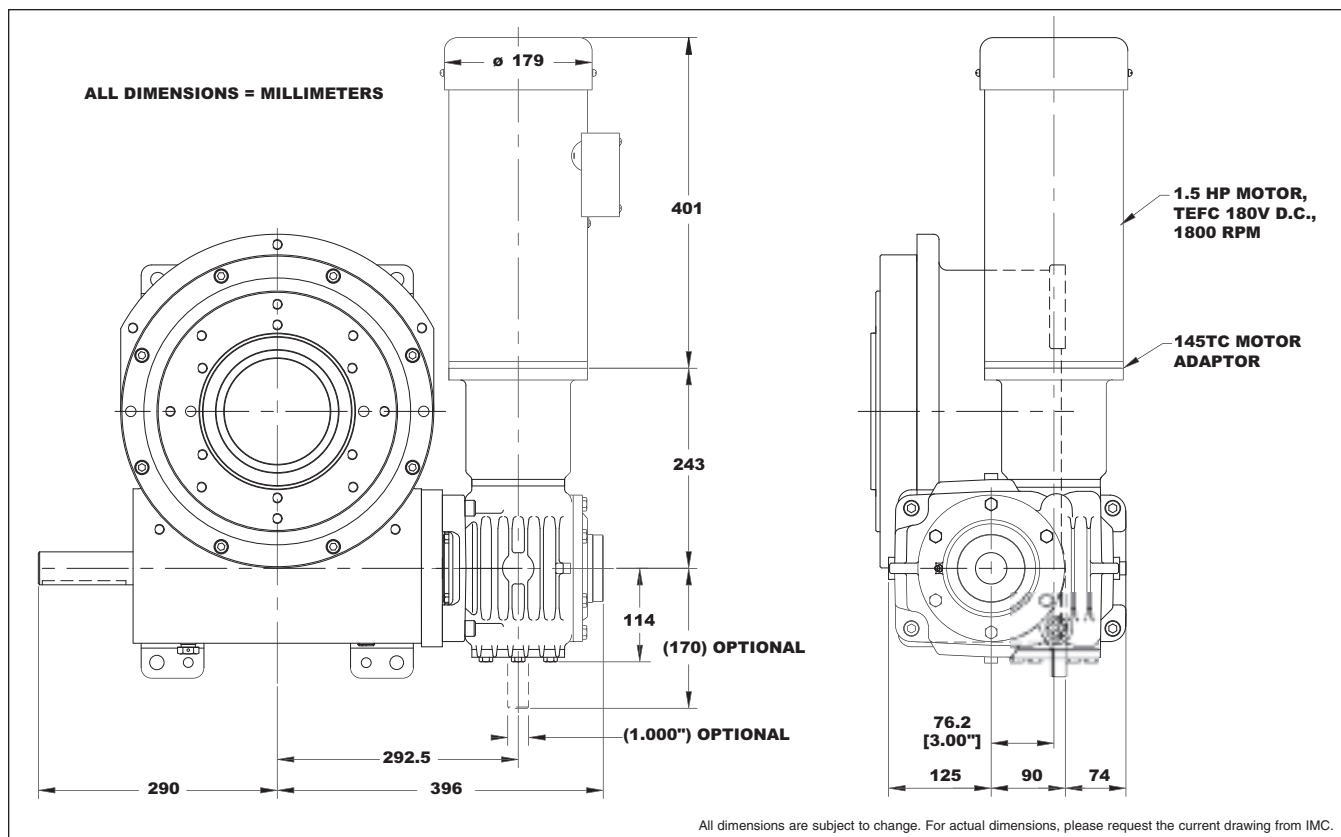
Output Load Capacity – loads carried during index

Radial	3100 lbs
Thrust/Axial	8000 lbs
Moment	28,674 in-lbs

Typical Application Dial Diameter: 20 in. to 60 in.

Accuracy ±22 arcsec / ±.003" at 30" Radius

Repeatability ±5 arcsec / ±.0008" at 30" Radius



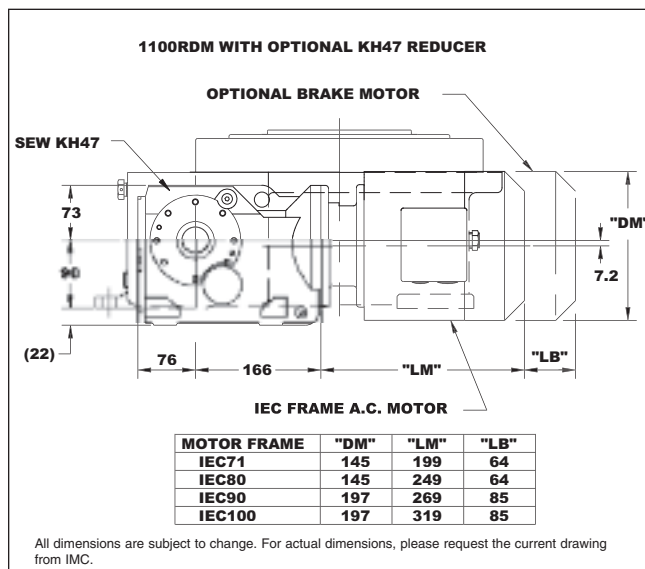
Standard Package

1100RDM Indexer with

- ◆ 7300C Reducer (Ratios from 5:1 to 60:1)
- ◆ Double Extended Camshaft (Input Shaft)
- ◆ Center Thru Hole (130 mm / 5.1 in. Diameter)
- ◆ 1.5 hp DC motor
- ◆ Varipak DC Motor Control (up to 30 cpm)
- ◆ Cycle Cam and Limit Switch Mounted to Camshaft
- ◆ Right Hand Cam

Optional Accessories

- ◆ KH47 Reducer and AC Motor with Optional Brake
- ◆ AC drive package with Inverter Duty Motor and Inverter Drive (up to 60 cpm)
- ◆ 7350C Heavy Duty Reducer (Ratios from 5:1 to 60:1)
- ◆ Stationary Center Post
- ◆ Dual Cam and Limit Switch
- ◆ Electric Clutch-Brake
- ◆ Air Clutch Brake
- ◆ 300IOC Input OLC
- ◆ Left Hand Cam
- ◆ Relief in Dwell for shot-pin applications
- ◆ Custom Dial Plate

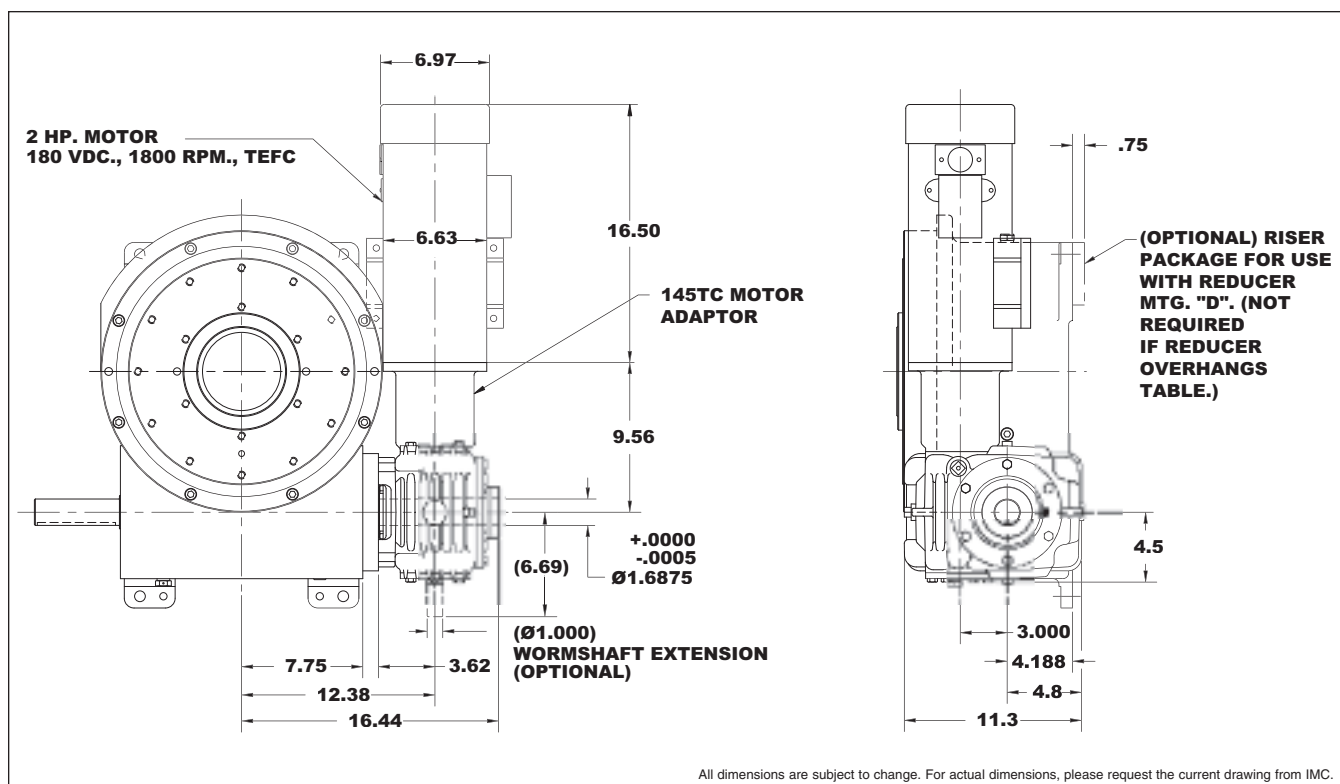


B



Other Motions (stops and index periods) available. Contact your IMC sales representative for more information.

Repeatability ± 10 arcsec / $\pm .002''$ at 36" Radius



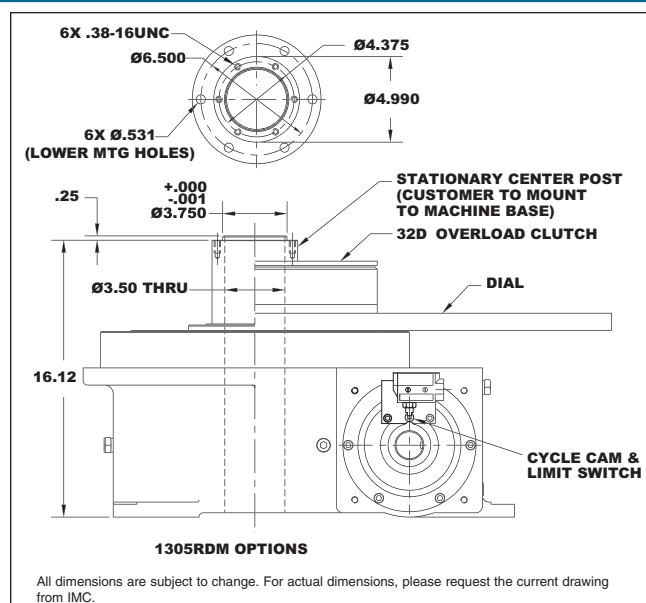
Standard Package

1305RDM Indexer with

- ◆ 7300C Reducer (Ratios from 5:1 to 60:1)
- ◆ Double Extended Camshaft (Input Shaft)
- ◆ Center Thru Hole (5.00 in. Diameter)
- ◆ 2 hp DC Motor
- ◆ Varipak DC Motor Control (up to 30 cpm)
- ◆ Cycle Cam and Limit Switch Mounted to Camshaft
- ◆ Right Hand Cam

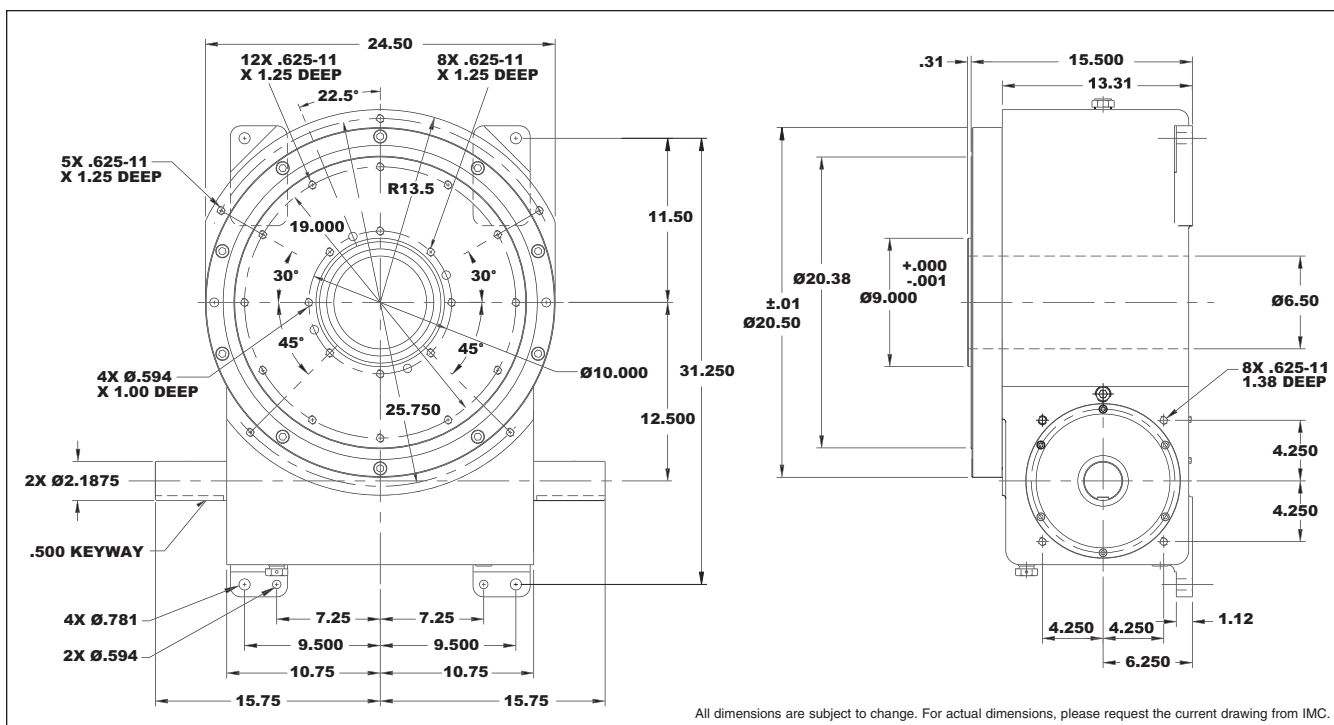
Optional Accessories

- ◆ 2 hp AC Drive Package with Inverter Duty Motor and Inverter Drive (up to 60 cpm)
- ◆ 7350C Heavy Duty Reducer (Ratios from 5:1 to 60:1)
- ◆ Output Overload Clutch model 32D
 - Available Settings (in-lbs): 8500, 13000, 20000, 31000
- ◆ Stationary Center Post
- ◆ Dual Cam and Limit Switch
- ◆ Base Riser Blocks
- ◆ Electric Clutch-Brake
- ◆ Air Clutch-Brake
- ◆ 300IOC or 350IOC Input OLC
- ◆ Left Hand Cam
- ◆ Relief in Dwell for shot-pin applications
- ◆ Custom Dial Plate



1800RDM

B



1800RDM Indexer Capacities

Stops (S)	Index Period (β)	Motion	B ₁₀ Capacity at 50 RPM (in-lb)	Internal Inertia (lb-in ²)	Model
2	330	msc.50	27554	18407	1800RDM2H56-330
3	330	msc.33	48803	18407	1800RDM3H64-330
4	330	msc.25	56570	18407	1800RDM4H64-330
6	270	ms	64301	18407	1800RDM6H64-270
8	270	ms	64868	18985	1800RDM8H64-270
12	270	ms	71214	18407	1800RDM12H64-270
	180	ms	77925	18407	1800RDM12H64-180
	120	ms	81918	18407	1800RDM12H64-120
16	270	ms	64035	18985	1800RDM16H64-270
	180	ms	71219	18985	1800RDM16H64-180
	120	msc.33	86845	18407	1800RDM16H64-120
24	270	ms	86546	18407	1800RDM24H64-270 II
	180	ms	93113	18985	1800RDM24H64-180 II
32	270	ms	86288	18985	1800RDM32H64-270 II
	180	ms	96447	18985	1800RDM32H64-180 II
4	360	c.v.	15430	18985	1800RDM0H64-360 4:1
6	360	c.v.	16867	18985	1800RDM0H64-360 6:1
8	360	c.v.	17710	18985	1800RDM0H64-360 8:1
12	360	c.v.	17875	18985	1800RDM0H64-360 12:1
16	360	c.v.	18410	18985	1800RDM0H64-360 16:1

Other Motions (stops and index periods) available. Contact your IMC sales representative for more information.

Technical Specifications

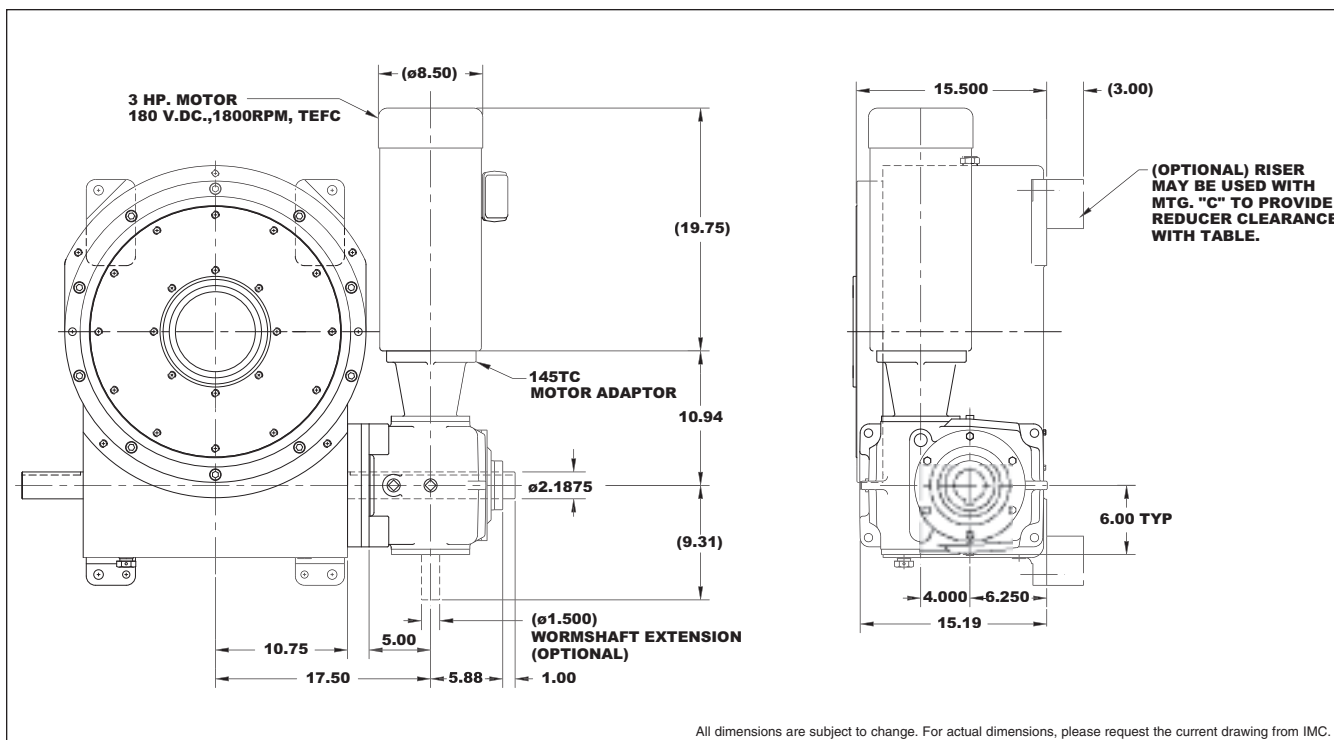
Output Load Capacity – loads carried during index

Radial	5,850 lbs
Thrust/Axial	14,650 lbs
Moment	68,119 in.-lbs

Typical Application Dial Diameter: 26 in. to 96 in.

Accuracy ±27 arcsec / ±.006" at 48" Radius

Repeatability ±7 arcsec / ±.0016" at 48" Radius



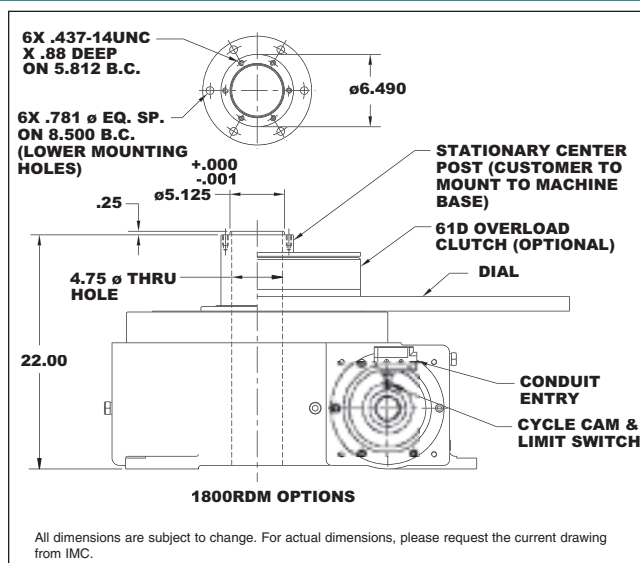
Standard Package

1800RDM Indexer with

- ◆ 7400C Reducer (Ratios from 5:1 to 60:1)
- ◆ Double Extended Camshaft (Input Shaft)
- ◆ Center Thru Hole (6.50 in. Diameter)
- ◆ 3 hp DC Motor
- ◆ Cycle Cam and Limit Switch Mounted to Camshaft
- ◆ Right Hand Cam

Optional Accessories

- ◆ 2 or 3 hp AC Drive Package with Inverter Duty Motor and Inverter Drive (up to 60 cpm)
- ◆ 2 hp DC Motor with Varipak DC Motor Control (up to 30 cpm)
- ◆ 7500C Heavy Duty Reducer (Ratios from 5:1 to 60:1)
- ◆ Output Overload Clutch model 61D
 - Available Settings (in-lbs): 23000, 36000, 44000, 50000, 60000
- ◆ Stationary Center Post
- ◆ Dual Cam and Limit Switch
- ◆ Base Riser Blocks
- ◆ Electric Clutch-Brake
- ◆ Air Clutch-Brake
- ◆ 400IOC or 500IOC Input OLC
- ◆ Left Hand Cam
- ◆ Relief in Dwell for shot-pin applications
- ◆ Custom Dial Plate

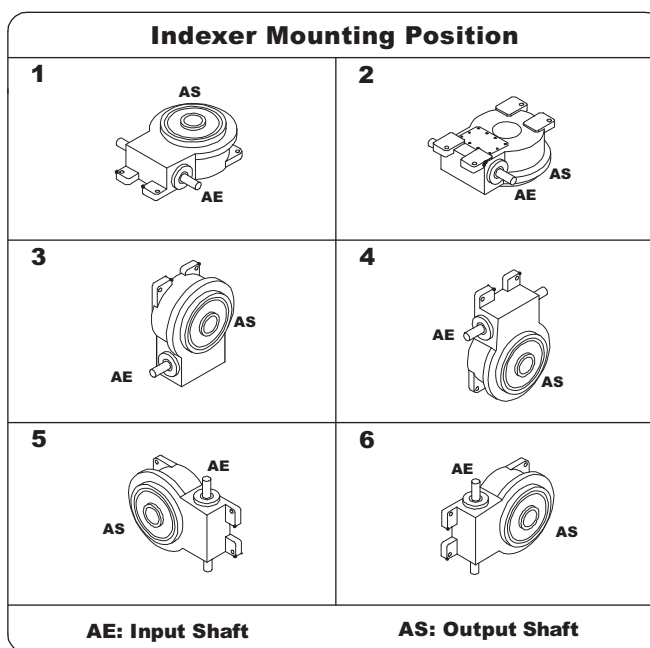
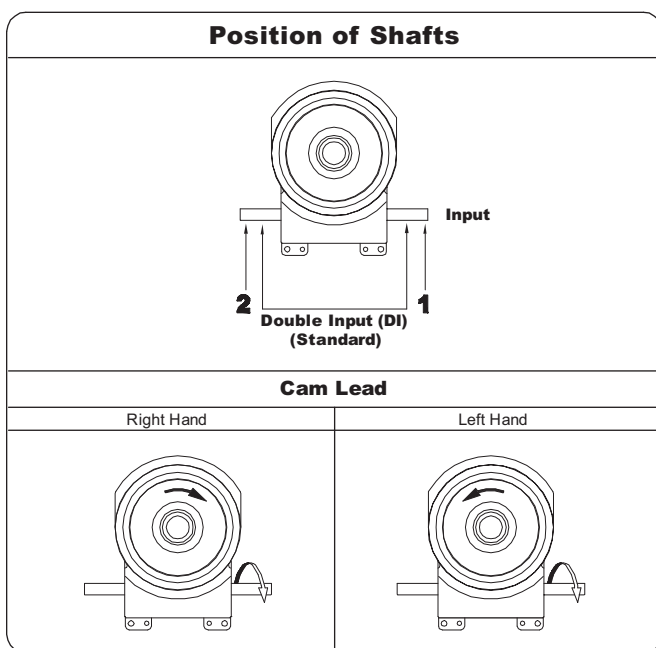


Indexer Ordering Procedure

1. Model
2. Input Shaft Configuration
 - ◆ Side 1
 - ◆ Side 2
 - ◆ Double Input – DI (Standard)
3. Cam Lead (Helix)
 - ◆ Right Hand (Standard)
 - ◆ Left Hand

NOTE: Input may rotate in either direction to achieve desired direction of output rotation.

4. Indexer Mounting Position: 1-6



Reducer Ordering Procedure

1. Model
 2. Ratio
 - ◆ 5:1, 10:1, 15:1, 20:1, 25:1, 30:1, 40:1, 50:1, 60:1
 3. Motor Adapter
 4. Reducer Input Shaft Extension
 - ◆ Single Input (SE) or Double Input (DE)
 5. Mounting
 - ◆ Mounting Position A, B, C, or D
 - ◆ Mounted on Indexer Side 1 or Side 2
 6. Input Shaft Orientation
 - ◆ Left or Right (See Diagram Below)
- * Consult IMC for availability of this mounting**

